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# Assessment and Mitigation of Environmental Impacts of Industrial Processes in Macedonia

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## 1. INTRODUCTION

The environmental situation in Macedonia is comparable to that of other Central and Eastern European countries, where development was shown mainly in terms of increasing industrial and energy production that led to environmental degradation and over-exploitation of natural resources [1].

In 1997, the National Environmental Action Plan (NEAP) was developed with input from governmental and non-governmental representatives, establishing the following main national environmental policy goals: air and water quality improvement, biodiversity conservation, forest renewal and preservation, as well as strengthening the environmental management capacity of institutions responsible for monitoring and enforcement.

In this paper, the contribution of industrial processes to environmental pollution in Macedonia is considered. For illustration, more detailed results concerning greenhouse gases (GHG) emissions are presented. In conclusion, some key areas and strategies for improvements are recommended.

## 2. INDUSTRIAL POLLUTION

Because half of the country's urban population is affected by poor air quality (particularly in the cities of Skopje, Veles, Bitola, and Tetovo), the NEAP rated air pollution the most important environmental problem in the country. Pollution

is caused mainly by industries (e.g., metallurgical plants and thermal power plants) and traffic. In addition to sulfur dioxide, hydrocarbons, carbon oxides, and nitrogen oxides, significant concentrations of heavy metals, such as lead, zinc, and cadmium are being emitted by some of these sources. Various studies, particularly those conducted in Skopje and Veles, have shown that a large number of children in cities are suffering from respiratory diseases associated with air pollution. Reduction of emissions in Veles is one of the top priorities of the NEAP.

Concerning the wastewater, the amount receiving treatment in Macedonia is extremely low, since there is only one official wastewater treatment plant in the whole country that treats only a very small portion of the country's total discharges. Consequently, large parts of the country are affected by surface-water and groundwater pollution. The Vardar River supplies 75% of the country's total water resources and is heavily polluted by untreated urban and industrial pollution. The largest contributors of industrial pollution are the metallurgical, chemical, and mining industries.

Serious and widespread problems are arising from industrial and hazardous wastes. There is no nationally organized system for the collection, storage, treatment, or disposal of industrial waste and no adequate legislation governing waste export to other countries. The existing regulations controlling the management of solid waste in Macedonia are inadequate. The current

practices are rudimentary and associated environmental problems are clearly evident. Furthermore, Macedonia has introduced limited policies and legislative controls on the use, transport, storage, and safe disposal of chemicals, including ozone-depleting substances, pesticides, and biocides.

Macedonia is trying to make progress in the field of environmental protection. Recently, steps have been taken to begin research projects that deal with environmental problems, the creation of appropriate institutional structures, the establishment of an environmental legislative.

### 3. GHG EMISSIONS FROM INDUSTRIAL PROCESSES

Amounting 1141 kt/year CO<sub>2</sub>-equivalent emissions out of a total of 14 612 kt/year CO<sub>2</sub>-equivalent emissions, the Industrial Processes sector significantly contributes to the total GHG emissions in Macedonia. However, the main GHG pollution comes from the Energy sector. For the sake of comparison, some relevant results of two recent studies on GHG in Macedonia are graphically presented in Figures 3.1 and 3.2 [2, 3]. As shown, a sectorial approach has been applied, distinguishing the five most important sectors-contributors

to total GHG emissions: energy, industrial processes, agriculture, land use change, and forestry and waste.

GHG emissions from Industrial Processes mainly include carbon dioxide. In addition, this sector is accountable for the low emissions of nitrous oxide and methane, which are related to the production of some chemicals. The inventory of GHG emissions for Industrial Processes covers the following three areas: mineral products, chemical industry, and metal production. CH<sub>4</sub> emissions related to industrial wastewater from the sector waste, amounting about 2 kt/year CH<sub>4</sub> (i.e., 42 kt/year CO<sub>2</sub>-equivalent), can also be considered as GHG emissions coming from industry.

Due to the intensive transition processes in the national economy and politics during the analyzed period (1990–1998), a drop in the industrial production growth rate occurred. Consequently, the closing of some large industrial companies led to an intensive decrease of total production. As a result, a decline of CO<sub>2</sub> emissions of more than 36% occurred from 1990 to 1998. The stabilization process of the activities in the industry is still ongoing, partially with the privatization of some capacities and with restarting the process in some sectors of the industry.

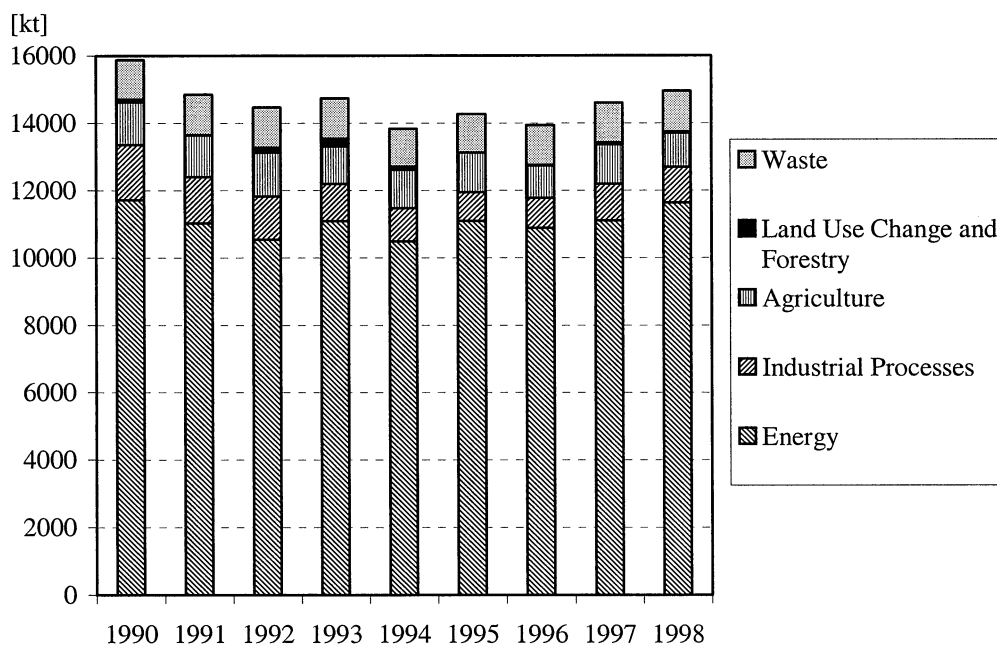


FIGURE 3.1. Sectorial CO<sub>2</sub>-equivalent emissions.

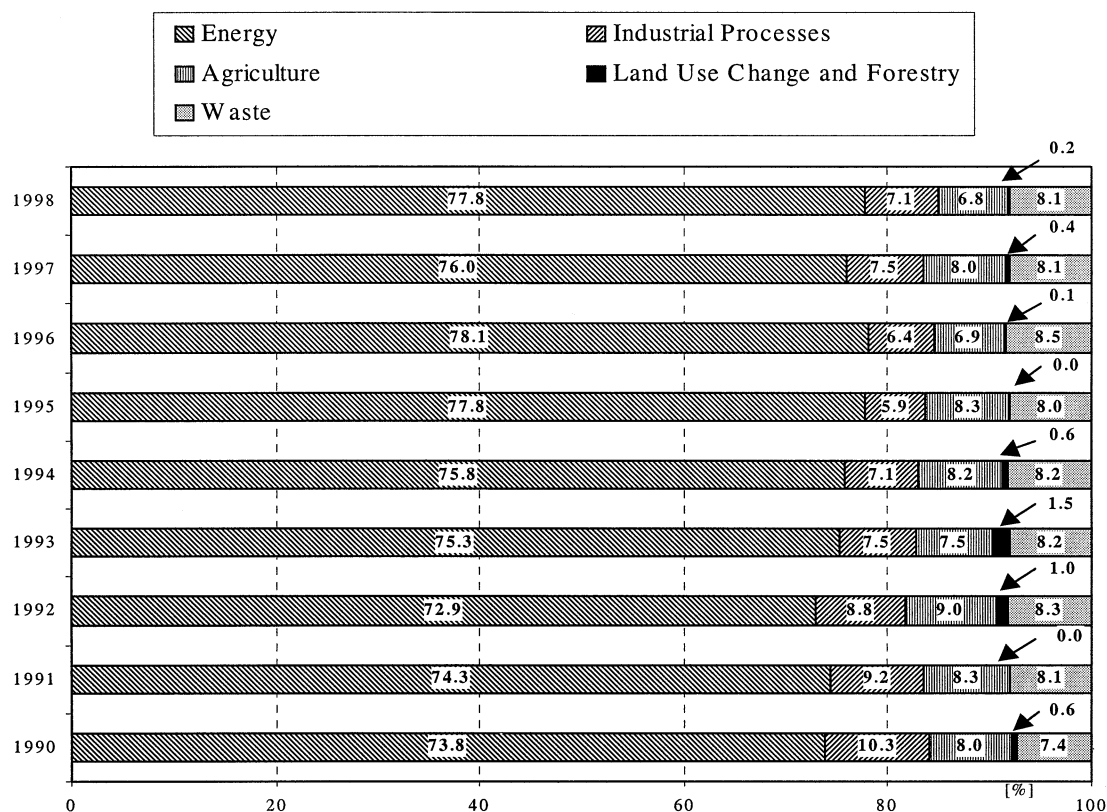


FIGURE 3.2. Sectorial contribution to CO<sub>2</sub>-equivalent emissions.

### 3.1 Mineral Products

The share of Mineral Products in the total emission of CO<sub>2</sub> in the Industrial Processes sector is 41%, and emission is coming from three main processes: cement production, lime production, and limestone and its dolomite use. Emission of CO<sub>2</sub> from soda ash production and its use is a minor share of total emission, being less than 1% and can be neglected. Table 3.1 summarizes the CO<sub>2</sub> emissions from this subsector.

It can be concluded that after a certain drop in CO<sub>2</sub> emission and a small increase from 1993 to

the present, the total emission is stabilized on the level of approximately 400 kt/year CO<sub>2</sub>. This level is expected to be maintained in the near future with a small annual increase.

### 3.2 Chemical Industry

The share of Chemical Industry in the total emission of CO<sub>2</sub> in the analyzed period is only 1%. Emission is coming from two main processes: ammonia production and carbide production. The CO<sub>2</sub> emissions from this subsector are presented in Table 3.2.

TABLE 3.1  
CO<sub>2</sub> Emissions (kt) from Mineral Products

Year	1990	1991	1992	1993	1994	1995	1996	1997	1998
Mineral Products	621.86	536.13	439.30	342.03	358.05	416.81	398.32	455.73	376.75
Cement Production	318.55	301.96	257.25	248.80	242.50	260.96	244.69	304.47	229.91
Lime Production	29.59	23.06	26.76	19.67	11.14	9.76	7.67	3.43	0.76
Limestone and Dolomite use	273.72	211.10	155.29	73.56	104.42	146.08	145.96	147.83	146.08

**TABLE 3.2**  
**CO<sub>2</sub> Emissions (kt) from Chemical Industry**

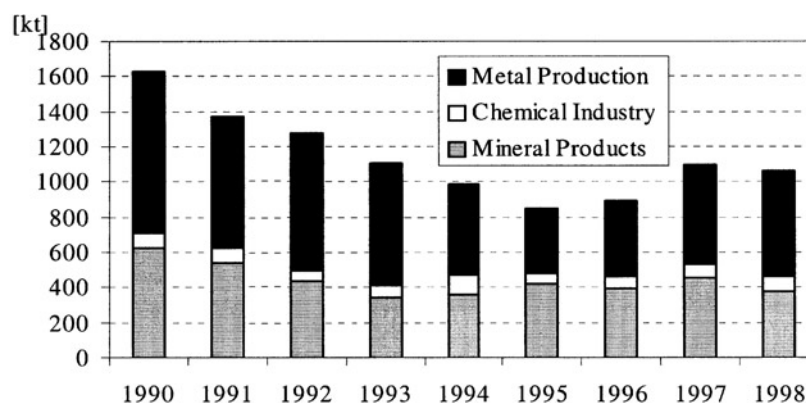
Year	1990	1991	1992	1993	1994	1995	1996	1997	1998
Chemical Industry	17.53	15.82	14.54	15.85	12.73	12.38	14.58	11.80	14.09
Ammonia Production	11.93	10.96	10.77	11.61	9.11	7.39	9.90	7.71	10.48
Carbide Production	5.60	4.86	3.77	4.24	3.62	4.99	4.68	4.10	3.60

**TABLE 3.3**  
**CO<sub>2</sub> Emissions (kt) from Chemical Industry**

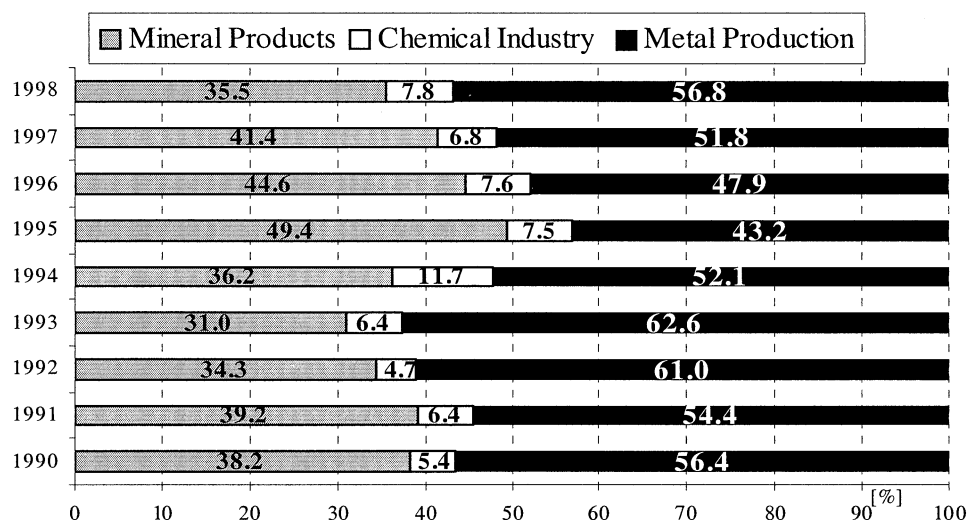
Year	1990	1991	1992	1993	1994	1995	1996	1997	1998
C Metal Production	919.79	745.13	780.53	690.22	515.65	364.37	427.50	569.44	602.95
Iron and Steel Production	538.05	356.44	319.04	238.58	128.46	87.85	82.35	108.66	108.68
Ferroalloys Production	250.27	244.18	298.40	244.84	213.87	229.57	262.78	268.16	307.29
Other (Zn,Ag,Cd,Pb)	131.47	144.50	163.09	206.80	173.32	46.95	82.37	192.62	186.99

**TABLE 3.4**  
**CO<sub>2</sub>-Equivalent Emissions [kt] (1 kt CH<sub>4</sub> ≡ 21 kt CO<sub>2</sub> 1 kt N<sub>2</sub>O ≡ 310 kt CO<sub>2</sub>)**

Year	1990	1991	1992	1993	1994	1995	1996	1997	1998
Total Industrial Processes	1629.6618	1369.2776	1279.33	1102.72	989.131	844.413	893.272	1099.89	1062.1
Mineral Products	621.86	536.13	439.3	342.03	358.05	416.81	398.32	455.73	376.75
Chemical Industry	88.01	88.02	59.50	70.47	115.43	63.23	67.45	74.72	82.40
CO <sub>2</sub>	17.53	15.82	14.54	15.85	12.73	12.38	14.58	11.8	14.09
CO <sub>2</sub> -equivalent from CH <sub>4</sub>	0.17	0.31	0.23	0.13	0.12	0.17	0.05	0.05	0.05
CO <sub>2</sub> -equivalent from N <sub>2</sub> O	70.31	71.89	44.73	54.50	102.58	50.69	52.82	62.87	68.26
Metal Production	919.79	745.13	780.53	690.22	515.65	364.37	427.5	569.44	602.95



**FIGURE 3.4.1.** Subsectorial CO<sub>2</sub>-equivalent emissions from Industrial Processes.



**FIGURE 3.4.2.** Subsectorial contribution to CO<sub>2</sub>-equivalent emissions from Industrial Processes.

Additionally, this subsector accounts for the low emission of CH<sub>4</sub> from the production of other chemicals (ethylene, carbon black, and methanol), amounting less than 0.01 kt/year. The same situation occurs in N<sub>2</sub>O emission from adipic acid production, with an average emission of 0.2 kt/year N<sub>2</sub>O. These additional emissions increase the contribution of this subsector to total CO<sub>2</sub>-equivalent emissions from Industrial Processes to the averaged 7%.

### 3.3 Metal Production

Emissions coming from this subsector can be divided into three main processes: iron and steel production, ferroalloys production, and production of other metals (Zn, Ag, Cd, and Pb). The production of ferronickel ferroalloy is incorporated into the iron and steel production subsector, as a result of the high percentage of iron in this alloy. The Table 3.3 displays the CO<sub>2</sub> emissions from this subsector.

### 3.4 Summarized CO<sub>2</sub>-Equivalent Emissions from Industrial Processes

The results point out the subsector Metal Production as the most intensive in terms of GHG emissions, with an averaged contribution of 55% to total emissions coming from Industrial Processes in

Macedonia. The subsector Mineral Products follows with an averaged share of 38%. Both subsectors include only CO<sub>2</sub> emissions, in contrast to the subsector Chemical Industry, where, besides a small amount of CO<sub>2</sub>, the other GHG (N<sub>2</sub>O and CH<sub>4</sub>) are emitted.

A detailed overview of the emissions from Industrial Processes in the period 1990–1998 is given in Table 3.4, while Figures 3.4.1 and 3.4.2 graphically present the total GHG emissions from Industrial Processes and the contribution of each subsector.

## 4. CONCLUSION

Regarding environmental pollution, two key areas of improvement emerged: (a) implementation of environmentally acceptable industrial processes, including measures for adequately controlling the use of chemicals, and (b) adequate handling, storage, treatment, and disposal of industrial waste.

These improvements should include a long-term reduction in the amount of energy and material used per unit of product (efficiency or intensity) and could be realized, if sustainable energy technologies are introduced.

In designing and evaluating institutions and incentives to encourage sustainable energy technologies, it will be important to carefully examine system implications for these technologies over their full life cycles. Strategies such as material balance modeling and economic-input-output analysis,

together with the consideration of environmental loadings, should be employed.

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